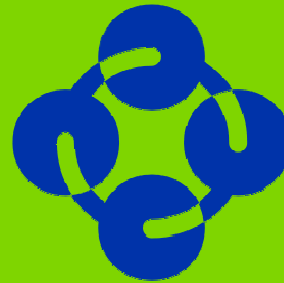


# yttv



**YTV Waste Treatment**

**Maria Törn 22.11.2006**

# YTV Waste Management Centre

**Area: 190 hectares**  
**Landfill: 50 hectares**  
**Utilization fields: 20 hectares**  
**New Landfill (from 2008 on) : 70 hectares**  
**Surrounding green areas: 50 hectares**

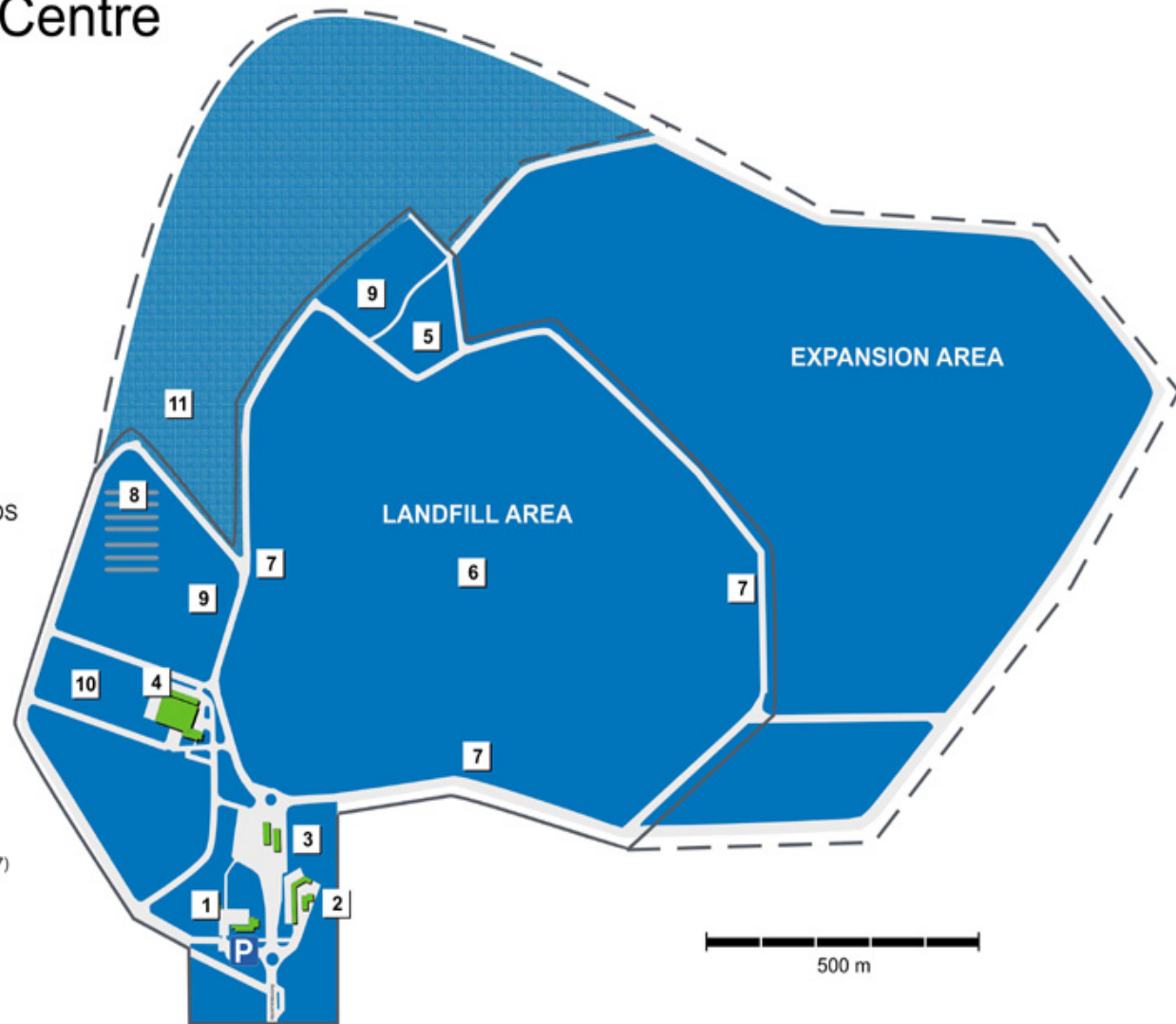


# The Waste Treatment Center

- is located on the western boundary of Espoo
- The operations were started in 1987 and will continue at least until 2040-2050
- The total area is approximately 190 hectares: at the moment 50 hectares as the actual landfill area

# YTV Waste Treatment Centre

- 1** OFFICE
- 2** SORTTI RECYCLING STATION
- 3** WEIGH BRIDGES
- 4** COMPOSTING PLANT
- 5** LANDFILL GAS PUMPING STATION AND FLARES
- 6** UNLOADING AND CONTROLLING OF WASTE LOADS
- 7** COLLECTION OF LANDFILL GAS
- 8** COMPOST
- 9** EQUALIZING BASINS
- 10** POST COMPOSTING HALL (in production in 2004)
- 11** MIXED WASTE TREATMENT PLANT (in production in 2007)



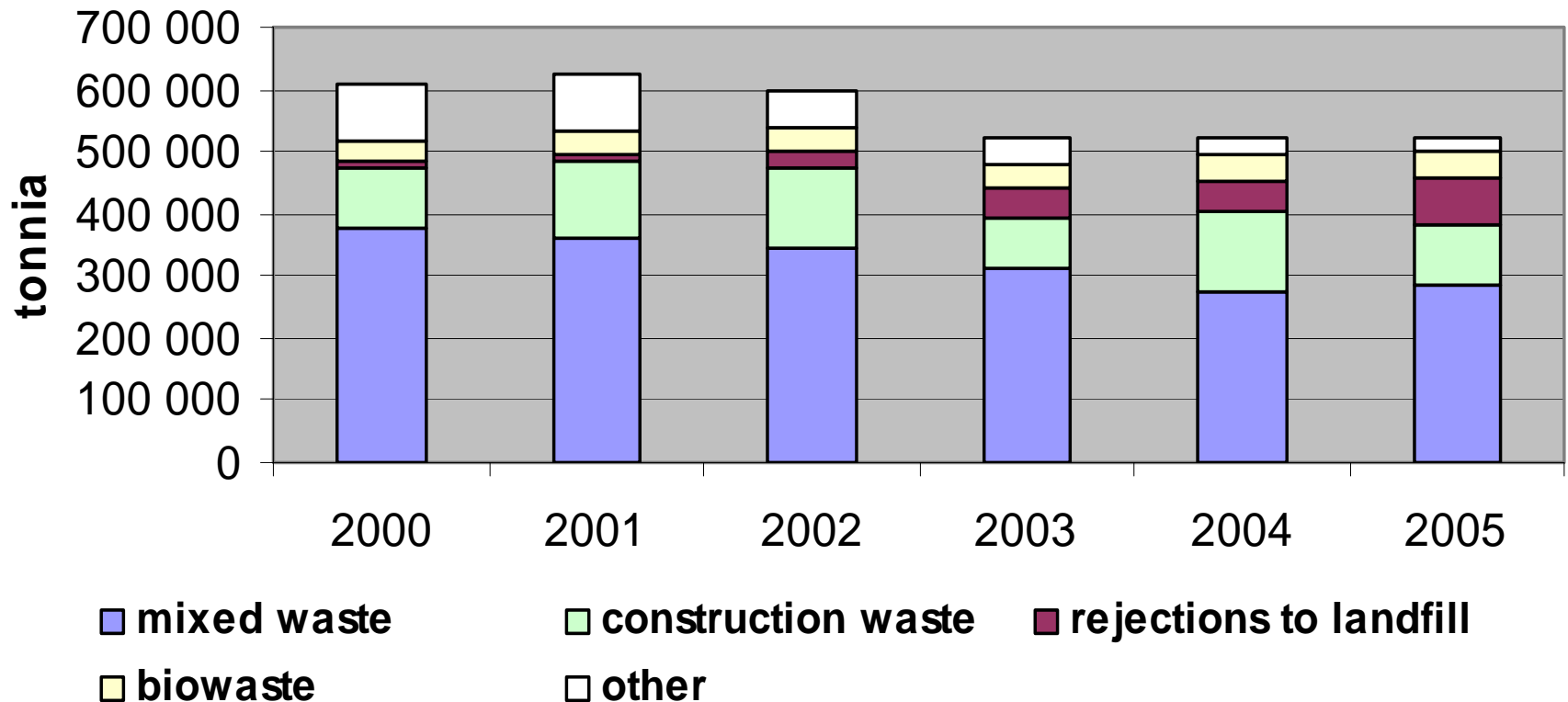
# The Main Functions

- **The landfill area:**
  - the reception of the mixed waste
  - quality control of groundwater, surface water and leachate
  - a gas collection system
- **The reception of different recyclable waste**
- **The composting plant: preparation and storage of compost**
- **The Sortti Recycling Centre**

# The Landfilling of Waste

- The reception of waste is completely controlled
- All incoming waste is weighed
- The quantities and qualities of waste are registered
- The load inspectors check the quality of waste to disclose any hazardous or usable waste
- The waste is crushed, compressed and covered daily with a landfill roller

# Amounts of waste received in Ämmässuo (without soils and hazardous waste)



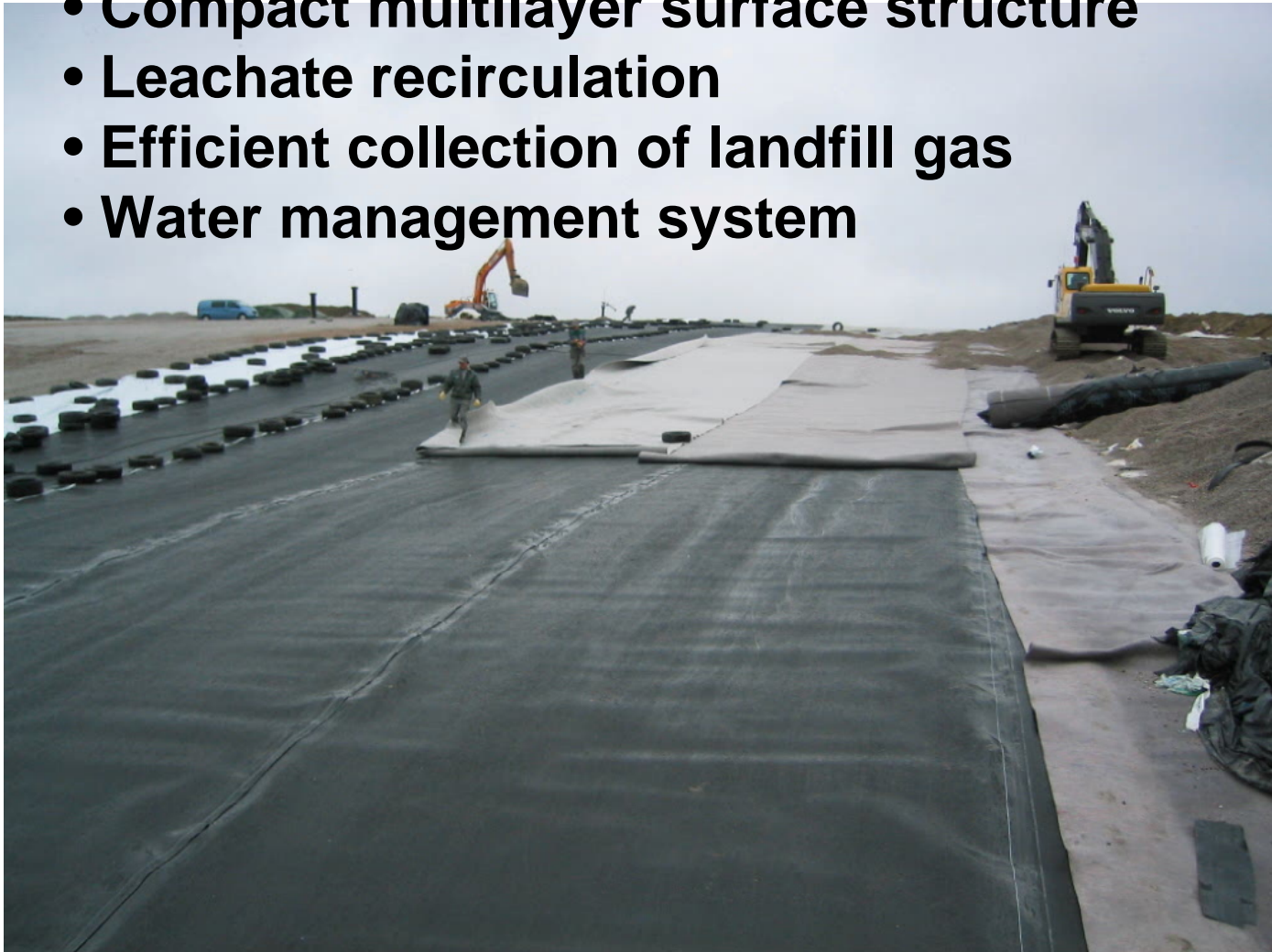




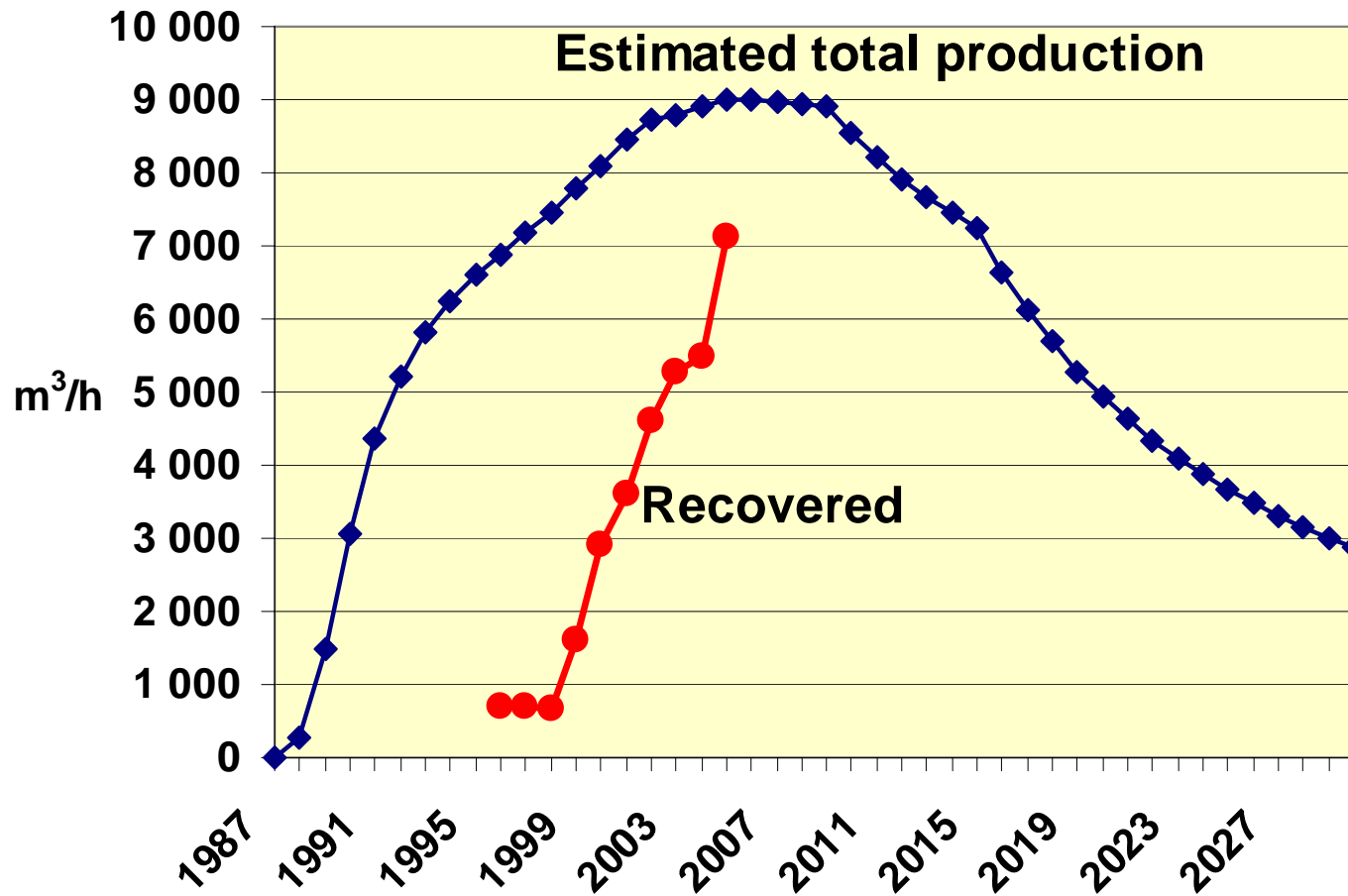


# Closing and covering of the current landfill

- Compact multilayer surface structure
- Leachate recirculation
- Efficient collection of landfill gas
- Water management system



# Gas Production and Recovery



# Landfill Gas for Heating

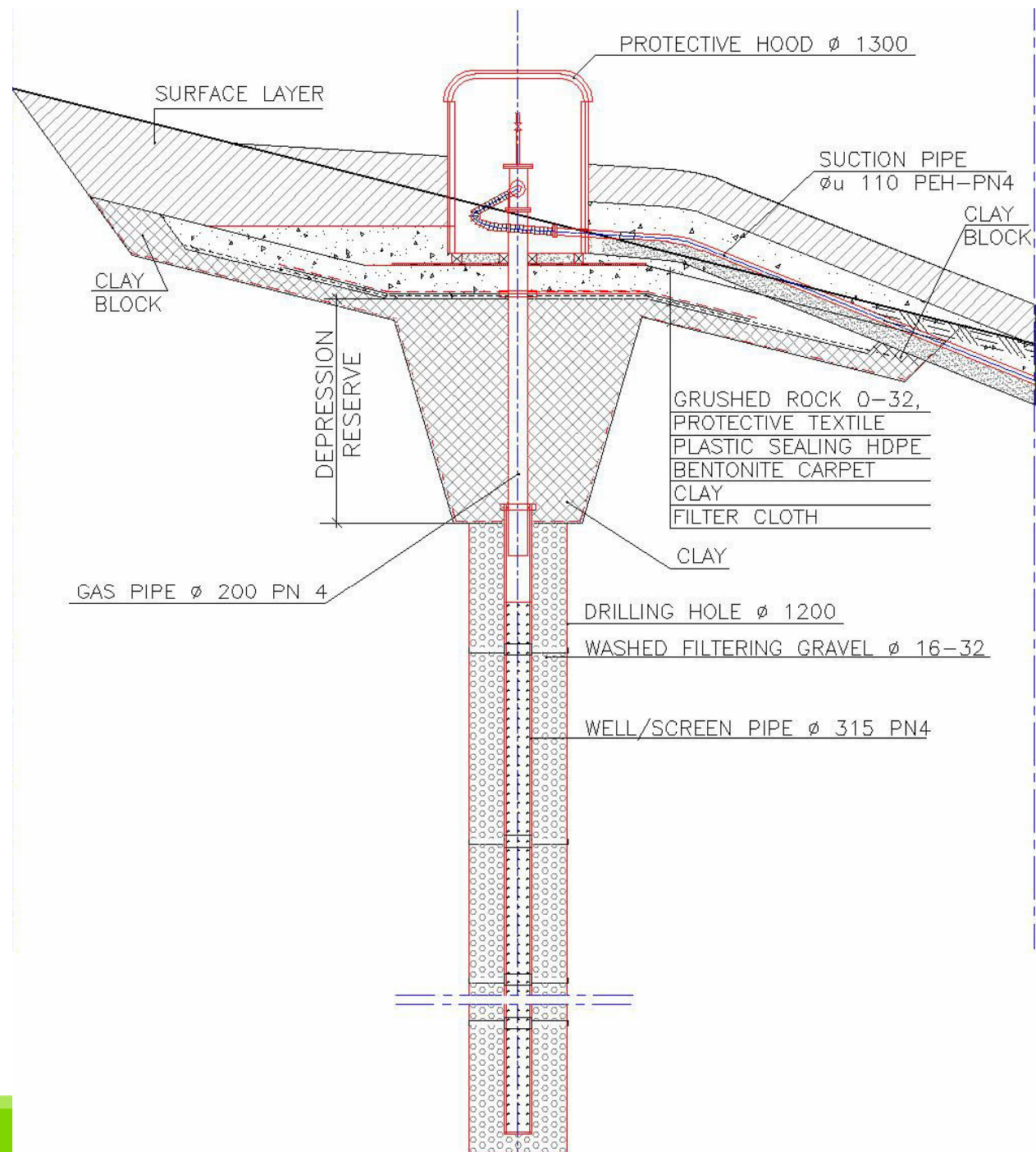
- The decay of the waste produces landfill gas
- It consists of methane, carbon dioxide, aqueous steam and small amounts of odour-causing sulphur compounds
- Landfill gas is collected with drainage and suction well systems
- From Ämmässuo it goes through the pipe to the electricity plant in Kivenlahti
- The power plant produces district heating from landfill gas equivalent to the heating requirement of about 10 000 detached houses

# Landfillgas recovery

- Amount and quality
  - 7 000 m<sup>3</sup>/h, 46 Mm<sup>3</sup>/a
  - CH<sub>4</sub> concentration ca. 52 %
- Recovery
  - Old horizontal and vertical gas wells (80)
  - 170 new vertical wells
  - 4 pumping stations, 7 regulating stations
- Treatment
  - Currently flared at 1200 °C
  - From autumn 2004 energy utilisation by Espoo



## Landfill Gas Collection Well





# Drilling of a landfill gas well

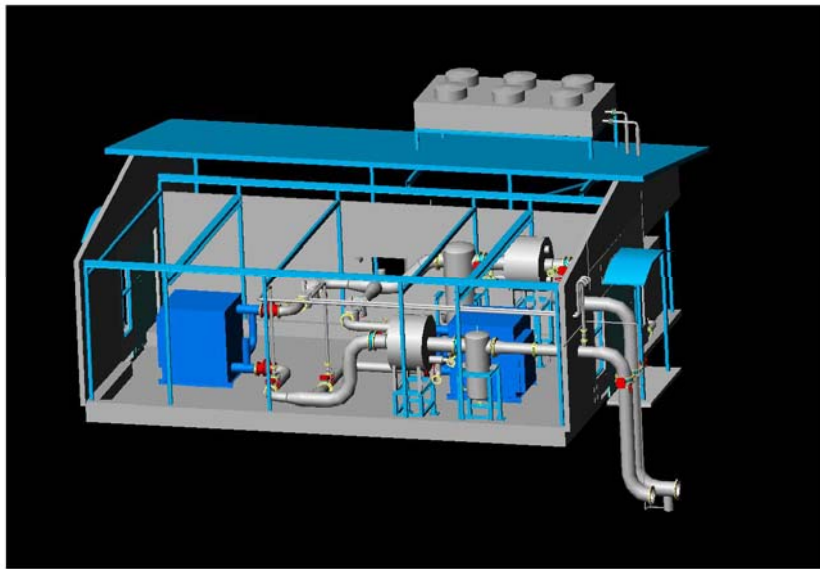




# Treatment of the Landfill Gas

- **Utilisation**

- Since autumn 2004 as fuel for a district heating plant in Espoo
- Drying and compression facility (2 °C, 1 bar)



- 11 km long pipeline

Not needed gas is burned  
in flares (1200 °C)

## Pumping Station & Flares



# Collection of Landfill Gas

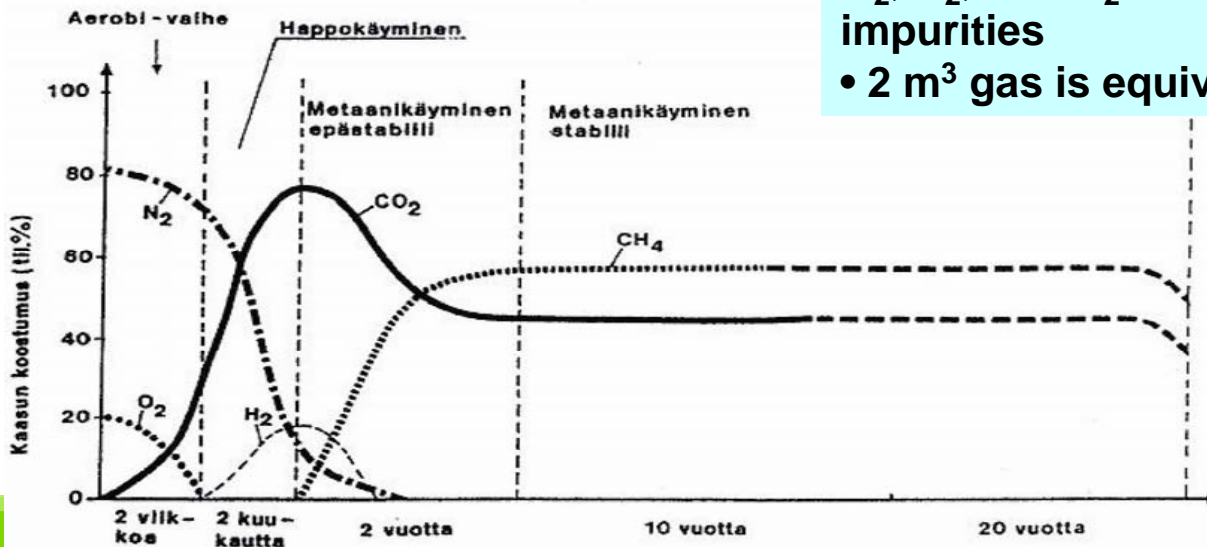
## Aims:

- minimizing emissions of greenhouse gas
- minimizing odour problems
- preventing fires or explosions
- utilising methane

## Landfill Gas, development and composition:

- Gas is produced when organic matter decomposes in anaerobic conditions.
  - A tonne of waste produces 100-200 m<sup>3</sup> gas.

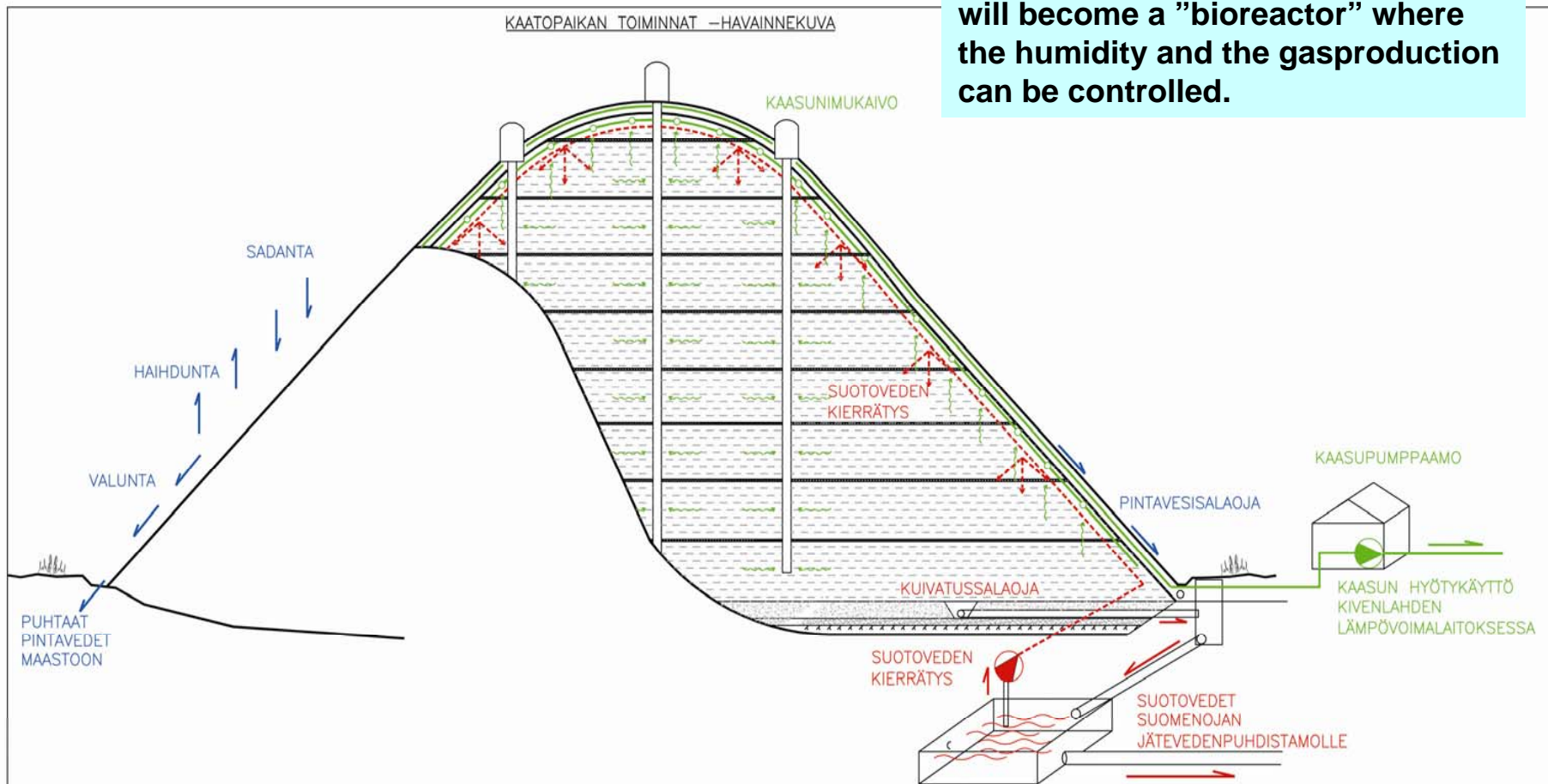
- The gas is mainly CH<sub>4</sub> and CO<sub>2</sub>, some H<sub>2</sub>O, O<sub>2</sub>, H<sub>2</sub>, and N<sub>2</sub> and small amounts of other impurities
- 2 m<sup>3</sup> gas is equivalent to n. 1 l fuel oil



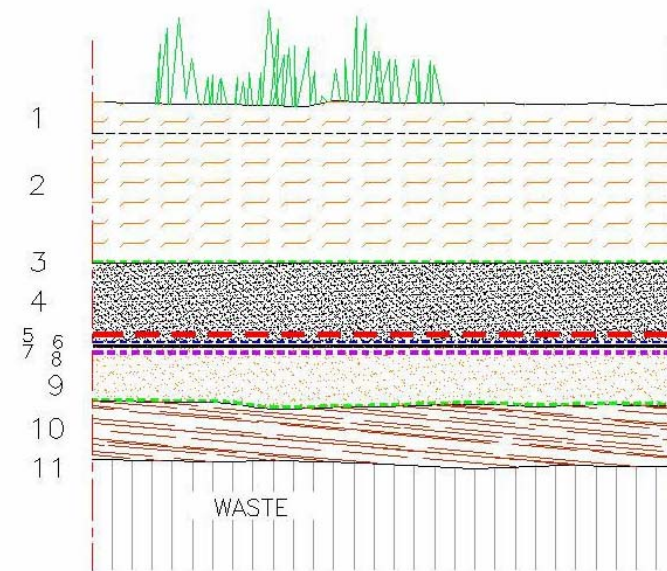
# The Present Landfill

- Gas collection system
- Surface layers
- Leachate control system
- Roads for maintenance

When the landfill is closed down, it will become a "bioreactor" where the humidity and the gasproduction can be controlled.



# Standard cross-section of the surface structure



200 mm	1	GROWTH LAYER, UPPER PART
800 mm	2	GROWTH LAYER, LOWEST PART
	3	FILTER CLOTH N3 ( NorGeospec )
500 mm	4	DRAINAGE LAYER, RUBBLE 6–16 mm
	5	REINFORCEMENT NET, IF NEEDED
	6	PROTECTIVE GEOTEXTILE $\geq 1200 \text{ g/m}^2$
	7	PLASTIC LINER LLDPE 2.5 mm (minimi) FIRCTION SURFACE ON BOTH SIDES
	8	BENTONITE SURFACE
300 mm	9	GAS COLLECTION LAYER, RUBBLE 6–32 mm
	10	FILTER CLOTH ( NorGeospec )
	11	PRECOVER



# Water Management

- **There is the drainage system under the landfill to lead the water to an equalizing basin before leading water to a municipal waste water treatment plant in Suomenoja**
- **Clean surface water is led to an open ditch, from where it flows to a nearby lake**
- **More than twenty water measurement points in the area, which are used for regular sampling**



## Environmental Measures of the YTV Waste Treatment Center

- Amounts of the disposed waste
- Water management system
  - measuring of the amounts and quality of the seepage
  - measuring the impacts to the surface and ground waters
  - including almost 50 measuring points
- Landfill gas collection and treatment
  - degree of recovery is now more than 75 % (2003: 46 million m<sup>3</sup>n, 50 % CH<sub>4</sub>)
  - after closing and constructing the final cover -> 100 %
- Odours
  - investigations made yearly by inhabitants or experts

## Construction of Final Disposal Area for Pre-treated Waste

- The new final disposal area is 70 ha, enough space for about 30 years
- Separate cells for different categories of waste
- Completion of surface sealing structure 2045
- Estimated investment costs ca. 110 M€

## Constructing the New Disposal Area









# Treatment and monitoring

Landfill gas

Humidity changes

Stability of the landfill

